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Since these spark plugs have a copper gasket, caution is needed during installation on the following points. Page 9 Measuring the volume of the cylinder head combustion chamber To obtain the highest performance for race use, the four cylinders should be uniform. If you modify the head cylinder, always measure the combustion chamber volume and do the work based on the measured value. Measure the volume of the combustion chamber of the cylinder head commonly called the dome volume as follows. The camshaft, valve spring and ECU in this set can only be used in the following combinations. Installing the Plate Secure the plate onto the throttle body. As shown, secure the plate only at two positions below, using the supplied screws 25 mm long. Installing the Lever Assembly Secure the lever assembly onto the plates. Using the supplied screws 30 mm long, secure the assembly at the locations as shown. Holes for installation 4. Installing the Primary Funnels Secure the primary funnel by screwing it into the plate. Start by clipping the ball joint on the electric motor side, then clip the other side of the rod to the clip of the lever assembly. Motor side Clip Ball joint Air Funnel Set B mgc Installing the Primary Funnels Screw on the Primary funnels on the throttle body. Put only the 4 lower screws like on the photo. Installing the Lever Assembly Put the screws in the holes of the supports then take the assembly previously mounted and place them on the pins fitted in the primary funnel. Installing the STD Connecting Rod Start by clipping the ball joint on the electric motor side, then clip the other side of the rod to the clip of the upper shaft. Installing the Secondary Funnel Install the secondary funnel onto the lever assembly. Clip the secondary funnel on the 2 shafts and make sure every clips are correctly linked. Ycci System Control You can use the Ycci system as the kit funnel. Throttle Body Clamp Set 14ba Left side This part is used to enhance maintenance performance of the throttle body. Before using it, cut off the protrusion for positioning bands at the cabjoint. Cut it off The part has a collar to prevent over-tightening.

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With the competition advancing, Yamaha made some major changes to the model. This included style updates, like an under seat twin exhaust, and performance upgrades including radial brakes, and, for the first time an R1 Ram-air intake.

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